



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2444

Job Sheet 167502



Part No: D2444

Job Qty: 8 ea

Part Name: Pip Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/13/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/11/17	11/11/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	8 pcs	11/13/17	11/13/17	0.00	0.23	Small Fab		
110	QC	8 pcs	11/13/17	11/13/17	0.00	0.00	QC5		
120	Packaging	8 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3 GA		
130	QC21-SA	8 Ea	11/13/17	11/13/17	0.00	0.00	QC21		

Part Op 100 - Assemble D2444 as per Dwg D2444 Identify as D2444
Descriptions: 120 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	BLRS-002 FM13004 6x	8	6	0	0
	D2690-6 5012261	8	8	0	0

DART
AEROSPACE
S027862



Pip Pin Assembly

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Febrille, Victoria

PART NO: D2444
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/02/18
Job No: 167502



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: BLRS-002 Revision: Quick Release Pin (3/16" X 1.5")														
150	Rework Start up	S027855	167502	2 Ea	0		ST557		Stock	1/2/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D2444 Revision: Pip Pin Assembly														
130	QC21-SA	S027862	167502	8 Ea	0	S027862	GA	Bin	Stock	1/2/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: D2690-6 Revision: Lanyard														
130	QC21-SA	S027850	167502	8 Ea	0	S012261	Small Fab-7	Bin	Stock	1/2/2018	Issue Container			
		S027851	167502	8 Ea	0	S012261	Small Fab-7	Bin	Stock	1/2/2018	Issue Container			
		S027853	167502	8 Ea	0	S012261	Small Fab-7	Bin	Stock	1/2/2018	Issue Container			
Operation Totals:		3		24	0									
Part Totals:		3		24	0									
Totals:		5		34	0									

Plex 1/8/2018 2:42 PM Dart.Boucher.Sylvie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
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